

## Level Measurement

### Continuous level measurement

#### Ultrasonic / Ultrasonic transducers / EchoMax XPS

##### Overview



EchoMax XPS transducers use ultrasonic technology to measure level in a wide range of liquids and solids.

##### Benefits

- Integral temperature compensation
- Low ringing effect reduces blanking distance
- Optional foam facing for dusty applications
- Self-cleaning and low-maintenance
- Chemically resistant
- Hermetically sealed

##### Application

XPS transducers can be fully immersed, are resistant to steam and corrosive chemicals, and can be installed without flanges.

The XPS series offers versions for various measuring ranges up to 30 m (100 ft) and up to a max. temperature of 95 °C (203 °F).

During operation, the EchoMax transducers emit acoustic pulses in a narrow beam. The level monitor measures the propagation time between pulse emission and its reflection (echo) to calculate the distance.

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Selection and ordering data

EchoMax XPS-10 Ultrasonic level transducer Continuous, non-contact, 10 m (32.80 ft), for liquids and solids.		Article No. 7ML1115-				
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		●	●	●	●	0
Mounting thread and facing						
1" NPT [(Taper), ASME B1.20.1]		0				
1" NPT [(Taper), ASME B1.20.1] with foam facing <sup>1)</sup>		1				
1" NPT [(Taper), ASME B1.20.1] with PTFE facing <sup>2)</sup>		2				
R 1" [(BSPT), EN 10226]		3				
R 1" [(BSPT), EN 10226] with foam facing <sup>1)</sup>		4				
R 1" [(BSPT), EN 10226] with PTFE facing <sup>2)</sup>		5				
Cable length						
5 m (16.40 ft)			B			
10 m (32.81 ft)			C			
30 m (98.43 ft)			E			
50 m (164.04 ft)			F			
100 m (328.08 ft)			K			
Mounting flange						
None				A		
3" ASME, 150 lb, flat faced				C		
4" ASME, 150 lb, flat faced				D		
6" ASME, 150 lb, flat faced				E		
8" ASME, 150 lb, flat faced				F		
DN 80, PN 10/16, Type A, flat faced				G		
DN 100, PN 10/16, Type A, flat faced				J		
DN 150, PN 10/16, Type A, flat faced				L		
JIS10K3B Style				M		
JIS10K4B Style				P		
JIS10K6B Style				R		
(Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)						
Approvals						
ATEX II 2GD Ex mb IIC T4 Gb, ATEX II 2GD Ex tb IIIC T135°C Db, Ta = -40°C to +95°C; UKEX II 2GD Ex mb IIC T4 Gb, UKEX II 2GD Ex tb IIIC T135°C Db, Ta = -40°C to +95°C; IECEX SIR 13.0009X Ex mb IIC T4 Gb, IECEX SIR 13.0009X Ex tb IIIC T135°C Db, Ta = -40°C to +95°C; FM Class I, Div. 2, Groups A, B, C, D; FM Class II, Div. 1, Groups E, F, G; FM Class III					3	
CSA Class I, Div. 1, Groups A, B, C, D, Class II, Div. 1, Groups E, F, G, Class III <sup>3)</sup>					4	

1) Not available with flanged versions.  
2) Available with flanged versions only.  
3) Valid with mounting thread and facing options 0 ... 2 only.

Selection and Ordering data	Order code
Further designs Please add "-Z" to Article No. and specify Order code(s). Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: Measuring point number/identification (max. 27 characters) specify in plain text	Y15

Selection and ordering data	Article No.
Operating Instructions All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/processinstrumentation/documentation">http://www.siemens.com/processinstrumentation/documentation</a>	
Accessories Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ
Submergence shield kit	7ML1830-1BH
Easy Aimer 2, aluminum, NPT with ¾" x 1" PVC coupling	7ML1830-1AQ
Easy Aimer 2, aluminum with M20 adapter and 1" and 1½" BSPT aluminum couplings	7ML1830-1AX
Easy Aimer 304, NPT with 1" stainless steel coupling	7ML1830-1AU

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Selection and ordering data (continued)

Selection and ordering data	Article No.	Selection and ordering data	Article No.
Easy Aimer 304, with M20 adapter and 1" and 1½" BSPT 304 stainless steel couplings	7ML1830-1GN	Bridge channel bracket, floor mount (see Mounting Brackets catalog page for more information)	7ML1830-1BQ
Universal box bracket, mounting kit	7ML1830-1BK	1" NPT locknut, plastic	7ML1830-1DS
Channel bracket, wall mount	7ML1830-1BL	1" BSP locknut, plastic	7ML1830-1DR
Extended channel bracket, wall mount	7ML1830-1BM	1" BSP locknut, flanged, plastic	7ML1830-1DN
Channel bracket, floor mount	7ML1830-1BN	Plastic adapter 1" BSP - 20 mm	7ML1830-1EA
Extended channel bracket, floor mount	7ML1830-1BP	Plastic adapter 1" NPT	7ML1930-1FX
		Plastic adapter 1" NPT/M20	7ML1830-1EF

EchoMax XPS-15 Ultrasonic level transducer Continuous, non-contact, 15 m (49.21 ft), for liquids and solids.	Article No. 7ML1118- ● ● ● ● 0					
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.						
<b>Mounting thread and facing</b>						
1" NPT [(Taper), ASME B1.20.1]		0				
1" NPT [(Taper), ASME B1.20.1] with foam facing <sup>1)</sup>		1				
1" NPT [(Taper), ASME B1.20.1] with PTFE facing <sup>2)</sup>		2				
R 1" [(BSPT), EN 10226]		3				
R 1" [(BSPT), EN 10226] with foam facing <sup>1)</sup>		4				
R 1" [(BSPT), EN 10226] with PTFE facing <sup>2)</sup>		5				
<b>Cable length</b>						
5 m (16.40 ft)			B			
10 m (32.81 ft)			C			
30 m (98.43 ft)			E			
50 m (164.04 ft)			F			
100 m (328.08 ft)			K			
<b>Mounting flange</b>						
None				A		
6" ASME, 150 lb, flat faced				D		
8" ASME, 150 lb, flat faced				E		
DN 150, PN 10/16, Type A, flat faced				J		
DN 200, PN 10, Type A, flat faced				K		
JIS10K 6B				N		
JIS10K 8B				P		
(Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)						
<b>Approvals</b>						
ATEX II 2GD Ex mb IIC T4 Gb, ATEX II 2GD Ex tb IIIC T135°C Db, Ta = -40°C to +95°C; UKEX II 2GD Ex mb IIC T4 Gb, UKEX II 2GD Ex tb IIIC T135°C Db, Ta = -40°C to +95°C; IECEX SIR 13.0009X Ex mb IIC T4 Gb IECEX SIR 13.0009X Ex tb IIIC T135°C Db, Ta = -40°C to +95°C; FM Class I, Div. 2, Groups A, B, C, D; FM Class II, Div. 1, Groups E, F, G; FM Class III					3	
CSA Class I, Div. 1, Groups A, B, C, D, Class II, Div. 1, Groups E, F, G, Class III <sup>3)</sup>					4	

1) Not available with flanged versions.  
2) Available with flanged versions only.  
3) Available with mounting options 0 ... 2 only.

Selection and Ordering data	Order code
<b>Further designs</b>	
Please add "-Z" to Article No. and specify Order code(s).	
Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: Measuring point number/ identification (max. 27 characters) specify in plain text	Y15

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Selection and ordering data (continued)

Selection and ordering data	Article No.	Selection and ordering data	Article No.
<b>Operating Instructions</b> All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/processinstrumentation/documentation">http://www.siemens.com/processinstrumentation/documentation</a>		Channel bracket, floor mount	7ML1830-1BN
<b>Accessories</b> Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ	Extended channel bracket, floor mount	7ML1830-1BP
Submergence shield kit	7ML1830-1BJ	Bridge channel bracket, floor mount (see Mounting Brackets catalog page for more information)	7ML1830-1BQ
Universal box bracket, mounting kit	7ML1830-1BK	1" NPT locknut, plastic	7ML1830-1DS
Channel bracket, wall mount	7ML1830-1BL	1" BSP locknut, plastic	7ML1830-1DR
Extended channel bracket, wall mount	7ML1830-1BM	1" BSP locknut, flanged, plastic	7ML1830-1DN
		Easy Aimer 2, aluminum, NPT with ¾" x 1" PVC coupling	7ML1830-1AQ
		Easy Aimer 2, aluminum with M20 adapter and 1" and 1½" BSPT aluminum couplings	7ML1830-1AX
		Easy Aimer 304, NPT with 1" stainless steel coupling	7ML1830-1AU
		Easy Aimer 304, with M20 adapter and 1" and 1½" BSPT 304 stainless steel couplings	7ML1830-1GN
		Plastic adapter 1" BSP - 20 mm	7ML1830-1EA
		Plastic adapter 1" NPT	7ML1930-1FX
		Plastic adapter 1" NPT/M20	7ML1830-1EF

<b>EchoMax XPS-15F Ultrasonic level transducer</b> <b>Continuous, non-contact, 15 m (49.21 ft), for liquids and solids.</b>	<b>Article No.</b> 7ML1171- ● ● ● ● 0				
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
<b>Mounting thread and facing</b> 1" NPT [(Taper), ASME B1.20.1]		1			
<b>Cable length</b> 5 m (16.40 ft) 10 m (32.81 ft) 30 m (98.43 ft) 50 m (164.04 ft) 100 m (328.08 ft)			B C D E F		
<b>Mounting flange, flush mount</b> None 6" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced (Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5, or EN 1092-1, or JIS B 2220 standard.)				A B C	
<b>Approvals</b> FM Class I, Div. 1, Groups A, B, C, and D, Class II Div. 1, Groups E, F, and G, Class III					1

Selection and Ordering data	Order code	Selection and ordering data	Article No.
<b>Further designs</b> Please add "-Z" to Article No. and specify Order code(s). Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: Measuring point number/ identification (max. 27 characters) specify in plain text	Y15	<b>Operating Instructions</b> All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/processinstrumentation/documentation">http://www.siemens.com/processinstrumentation/documentation</a>	
		<b>Accessories</b> Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ
		Submergence shield kit	7ML1830-1BJ
		Universal box bracket, mounting kit	7ML1830-1BK
		Channel bracket, wall mount	7ML1830-1BL
		Extended channel bracket, wall mount	7ML1830-1BM
		Channel bracket, floor mount	7ML1830-1BN
		Extended channel bracket, floor mount	7ML1830-1BP
		Bridge channel bracket, floor mount (see Mounting Brackets catalog page for more information)	7ML1830-1BQ

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Selection and ordering data (continued)

Selection and ordering data	Article No.
1" NPT locknut, plastic	7ML1830-1DS
Easy Aimer 2, aluminum, NPT with ¾" x 1" PVC coupling	7ML1830-1AQ
Easy Aimer 304, NPT with 1" stainless steel coupling	7ML1830-1AU

EchoMax XPS-30 Ultrasonic level transducer Continuous, non-contact, 30 m (98.42 ft) for liquids and solids.		Article No. 7ML1123-					●	●	●	●	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.											
Mounting thread and facing											
1½" universal thread			0								
1½" universal thread, foam facing <sup>1)</sup>			1								
1½" universal thread, PTFE facing <sup>2)</sup>			2								
Cable length											
5 m (16.40 ft)				B							
10 m (32.81 ft)				C							
30 m (98.43 ft)				E							
50 m (164.04 ft)				F							
100 m (328.08 ft)				K							
Mounting flange											
None							A				
6" ASME, 150 lb, flat faced							D				
8" ASME, 150 lb, flat faced							E				
DN 150, PN 10/16, Type A, flat faced							J				
DN 200, PN 10, Type A, flat faced							K				
JIS10K 6B							N				
JIS10K 8B							P				
(Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)											
Approvals											
ATEX II 1D, 2G Ex mb IIC T4 Gb, ATEX II 1D, 2G Ex tb IIIC T135°C Da, Ta = -40°C to +95°C; UKEX II 1D, 2G Ex mb IIC T4 Gb, UKEX II 1D, 2G Ex tb IIIC T135°C Da, Ta = -40°C to +95°C; IECEX SIR 13.0009X Ex mb IIC T4 Gb, IECEX SIR 13.0009X Ex tb IIIC T135°C Da, Ta = -40°C to +95°C								5			

1) Not available with flanged versions.  
2) Available with flanged versions only.

Selection and Ordering data	Order code
<b>Further designs</b> Please add "-Z" to Article No. and specify Order code(s). Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: measuring-point number/identification (max. 27 characters) specify in plain text	<b>Y15</b>

Selection and ordering data	Article No.
<b>Operating Instructions</b> All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/processinstrumentation/documentation">http://www.siemens.com/processinstrumentation/documentation</a>	
<b>Accessories</b> Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors 1½" BSPT locknut, plastic Easy Aimer 2, aluminum, NPT with 1½" galvanized coupling Easy Aimer 304, NPT with 1½" stainless steel coupling Easy Aimer 2, aluminum with M20 adapter and 1" and 1½" BSPT aluminum couplings Easy Aimer 304, with M20 adapter and 1" and 1½" BSPT 304 stainless steel couplings Adapter 1½" BSP	7ML1930-1BJ 7ML1830-1DP 7ML1830-1AN 7ML1830-1AT 7ML1830-1AX 7ML1830-1GN 7ML1830-1EB

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Selection and ordering data (continued)

EchoMax XPS-30C Ultrasonic level transducer Continuous, non-contact, 30 m (98.42 ft) for liquids and solids.		Article No. 7ML1155-				
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		●	●	●	●	1
Mounting thread and facing						
1½" universal thread		0				
1½" universal thread, foam facing <sup>1)</sup>		1				
1½" universal thread, PTFE facing <sup>2)</sup>		2				
Cable length						
5 m (16.40 ft)			B			
10 m (32.81 ft)			C			
30 m (98.43 ft)			E			
50 m (164.04 ft)			F			
100 m (328.08 ft)			K			
Mounting flange						
None				A		
6" ASME, 150 lb, flat faced				D		
8" ASME, 150 lb, flat faced				E		
DN 150, PN 10/16, Type A, flat faced				J		
DN 200, PN 10, Type A, flat faced				K		
JIS10K 6B				N		
JIS10K 8B				P		
(Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)						
Approvals						
CSA, Class I, Div. 2, Groups A, B, C, D; Class II, Div. 1, Groups E, F, G; Class III						4

<sup>1)</sup> Not available with flanged version.  
<sup>2)</sup> Available for flanged versions only.

Selection and Ordering data	Order code
Further designs Please add "-Z" to Article No. and specify Order code(s). Stainless steel tag [69 mm x 50 mm (2.71 x 1.97 inch)]: Measuring-point number/identification (max. 27 characters) specify in plain text	Y15

Selection and ordering data	Article No.
Operating Instructions All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/processinstrumentation/documentation">http://www.siemens.com/processinstrumentation/documentation</a>	
Accessories Easy Aimer 2, aluminum, NPT with 1½" galvanized coupling	7ML1830-1AN
Easy Aimer 304, NPT with 1½" stainless steel coupling	7ML1830-1AT
1½" BSPT locknut, plastic	7ML1830-1DP
Adapter 1½" BSP	7ML1830-1EB

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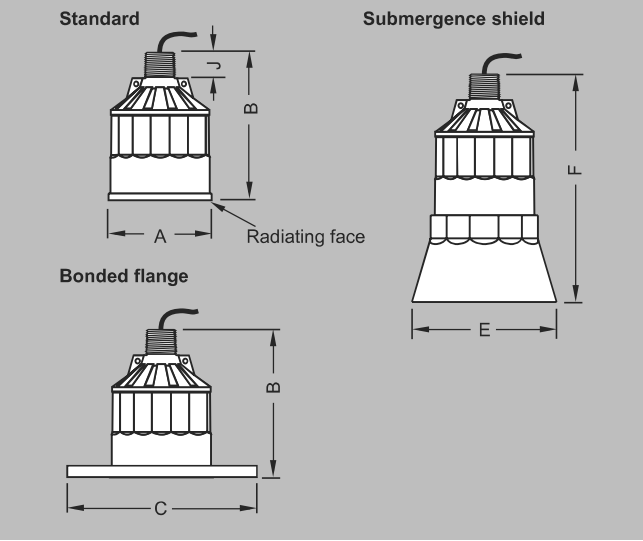
Technical specifications

Input	XPS-10	XPS-15 (standard and F models)	XPS-30
Measuring range <sup>1)</sup>	0.3 ... 10 m (1 ... 33 ft)	<u>Standard:</u> 0.3 ... 15 m (1 ... 50 ft) <u>XPS-15F:</u> 0.45 ... 15 m (1.5 ... 50 ft)	0.6 ... 30 m (2 ... 100 ft)
<b>Output</b>			
Frequency	44 kHz	44 kHz	30 kHz
Beam angle	12°	6°	6°
<b>Environmental</b>			
Location	Indoors/outdoors	Indoors/outdoors	Indoors/outdoors
Ambient temperature	-40 ... +95 °C (-40 ... +203 °F)	<u>Standard:</u> -40 ... +95 °C (-40 ... +203 °F) <u>XPS-15F:</u> -20 ... +95 °C (-4 ... +203 °F)	-40 ... +95 °C (-40 ... +203 °F)
Storage temperature	-40 ... +95 °C (-40 ... +203 °F)	<u>Standard:</u> -40 ... +95 °C (-40 ... +203 °F) <u>XPS-15F:</u> -20 ... +95 °C (-4 ... +203 °F)	-40 ... +95 °C (-40 ... +203 °F)
Pollution degree	4	4	4
Pressure	8 bar g (120 psi g) <u>Flanged:</u> 0.5 bar g (7.25 psi g)	8 bar g (120 psi g) <u>Flanged:</u> 0.5 bar g (7.25 psi g)	0.5 bar g (7.25 psi g) <u>Flanged:</u> 0.5 bar g (7.25 psi g)
<b>Design</b>			
Weight	0.8 kg (1.8 lb)	1.3 kg (2.8 lb) <u>Flanged:</u> 2 kg (4.4 lb)	4.3 kg (9.5 lb)
Power supply	Operation of transducer only with approved Siemens controllers	Operation of transducer only with approved Siemens controllers	Operation of transducer only with approved Siemens controllers
Material	<u>Standard:</u> PVDF <u>Flanged:</u> PVDF with CPVC flange <u>Option:</u> PTFE face with CPVC flange	<u>Standard:</u> PVDF <u>Flanged:</u> PVDF with CPVC flange <u>Option:</u> PTFE face with CPVC flange	<u>Standard:</u> PVDF <u>Flanged:</u> PVDF with CPVC flange <u>Option:</u> PTFE face with CPVC flange
Color	Blue	<u>Standard:</u> Blue <u>XPS-15F:</u> Gray	Blue
Process connection	1" NPT or 1" BSPT	<u>Standard:</u> 1" NPT or 1" BSPT <u>XPS-15F:</u> 1" NPT	1.5" universal thread (NPT or BSPT)
Degree of protection	IP66/68	IP66/68	IP66/68
Cable	2-wire twisted pair/braided and foil shielded 0.5 mm <sup>2</sup> (20 AWG) PVC jacket	2-wire twisted pair/braided and foil shielded 0.5 mm <sup>2</sup> (20 AWG) PVC jacket	2-wire twisted pair/braided and foil shielded 0.5 mm <sup>2</sup> (20 AWG) PVC jacket
Separation	Max. 365 m (1 200 ft)	Max. 365 m (1 200 ft)	Max. 365 m (1 200 ft)
<b>Certificates and approvals</b>	<u>Standard:</u> CE, UKCA, CSA, FM, ATEX, UKEX, IECEx	<u>Standard:</u> CE, UKCA, CSA, FM, ATEX, UKEX, IECEx <u>XPS-15F:</u> FM Class I, Div. 1, Groups A, B, C, and D, Class II Div. 1, Groups E, F, and G, Class III	CE, UKCA, CSA, FM, ATEX, UKEX, IECEx

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Dimensional drawings

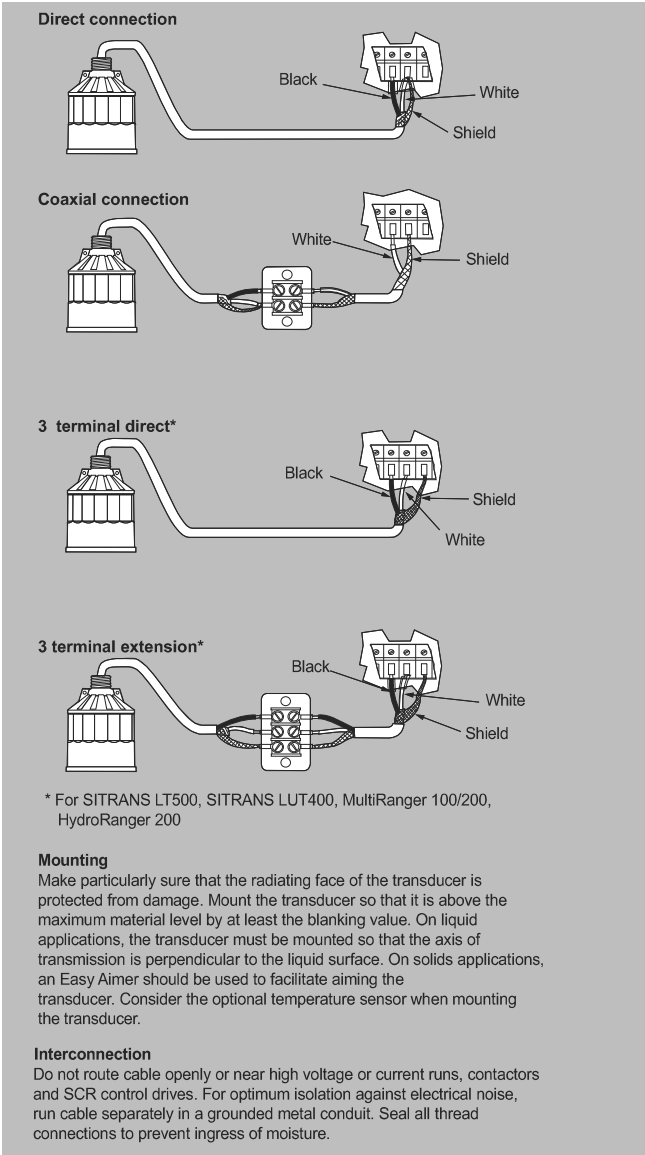


XPS ultrasonic transducer

Version			
Dimension	XPS-10	XPS-15	XPS-30
A	88 mm (3.464 inch)	121 mm (4.764 inch)	175 mm (6.890 inch)
B	122 mm (4.803 inch)	132 mm (5.197 inch)	198 mm (7.795 inch)
C	According to ASME, DIN, and JIS	According to ASME, DIN, and JIS	According to ASME, DIN, and JIS
E	124 mm (4.882 inch)	158 mm (6.220 inch)	n/a
F	152 mm (5.984 inch)	198 mm (7.795 inch)	n/a
J	28 mm (1.1 inch)	28 mm (1.1 inch)	28 mm (1.1 inch)



Circuit diagrams



XPS ultrasonic transducer connections